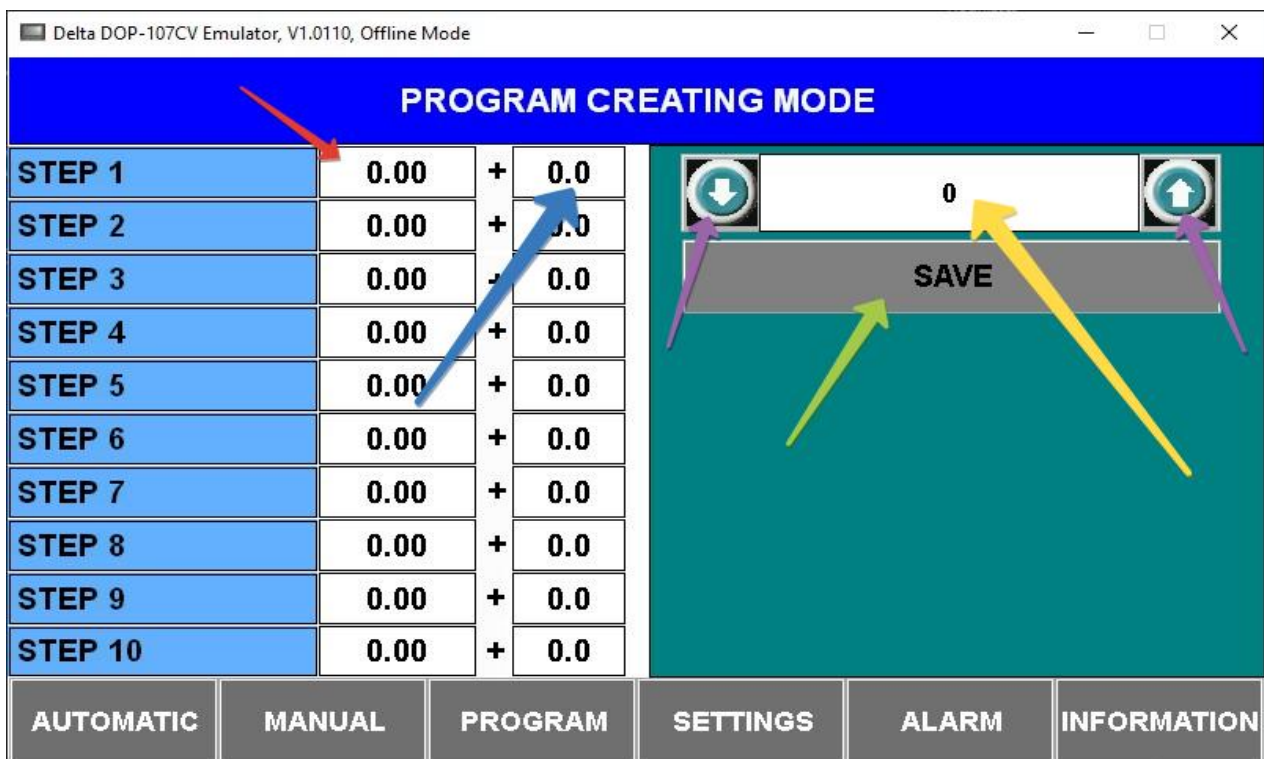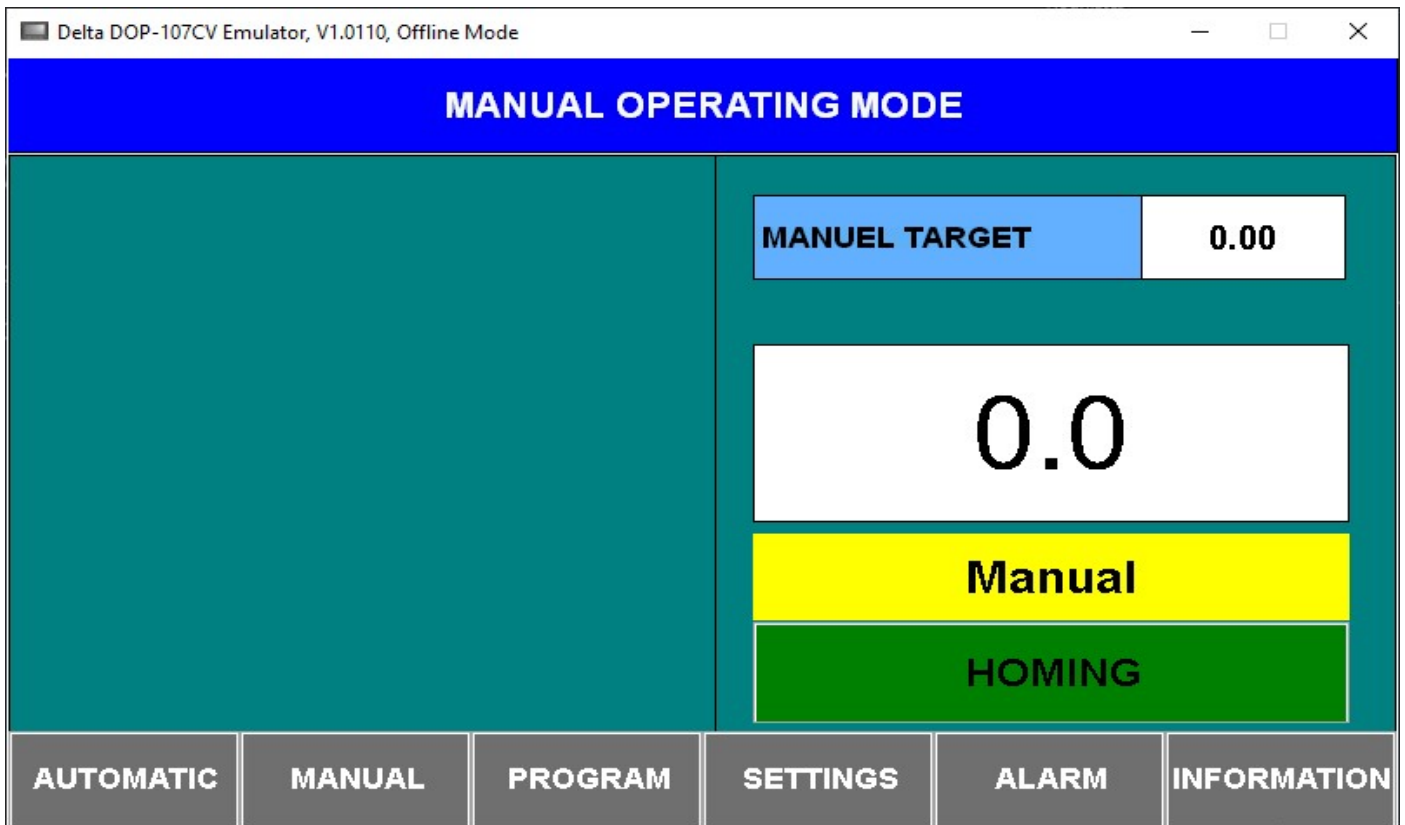**Info screen.**

AUTOMATIC OPERATING MODE   : The purpose of the automatic program is to minimize the operator mistakes by recording the bending degrees. In this mode, you only need to press the pedal and wait for the bending to finish. The machine will automatically go to next step.

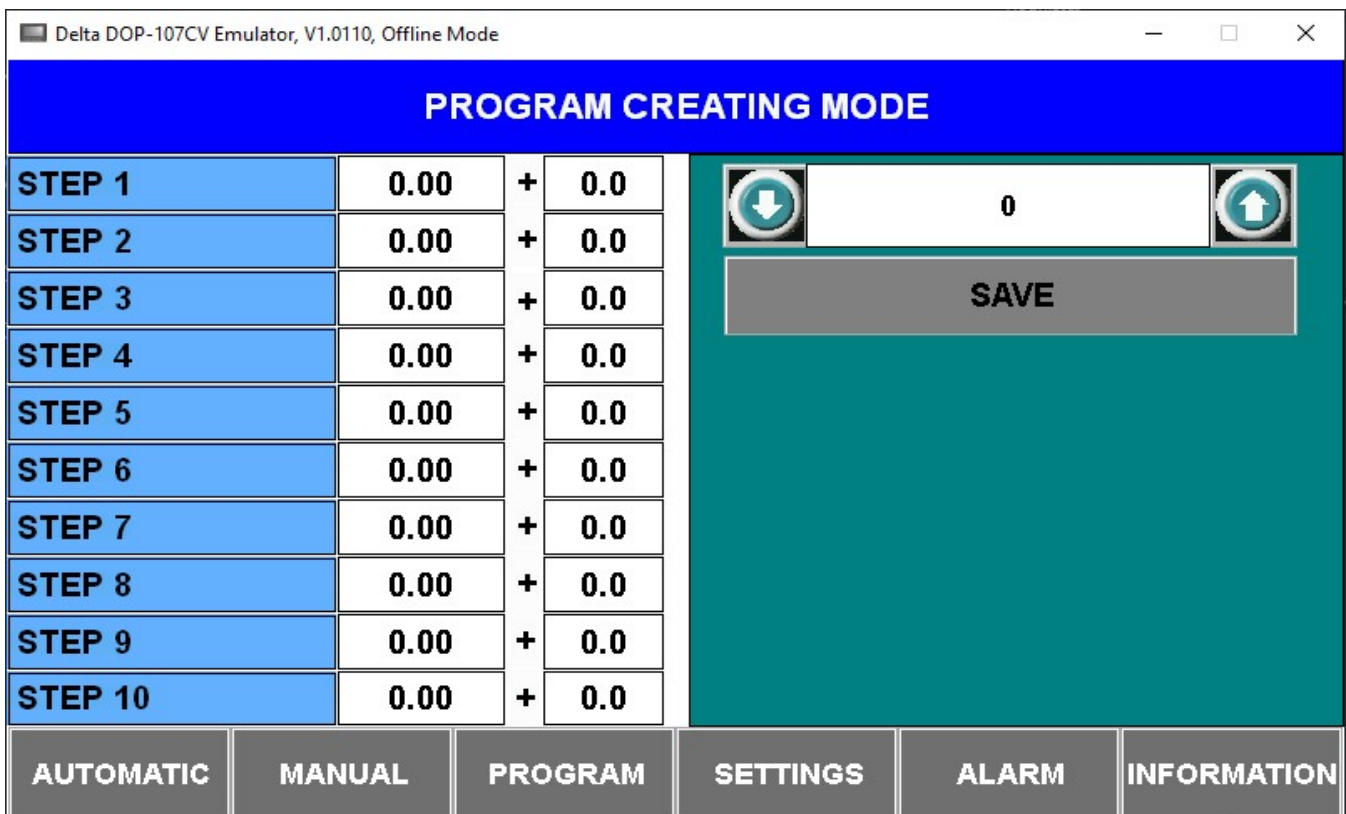**Red Arrow   :** Every program has 10 steps, Machine memorize 99 program in their memory.

Blue Arrow   : Every steps has correction factor for precise bending.

Green Arrow : After selecting the desired program from the **purple arrows**, the operator must save the selected program to activate it.
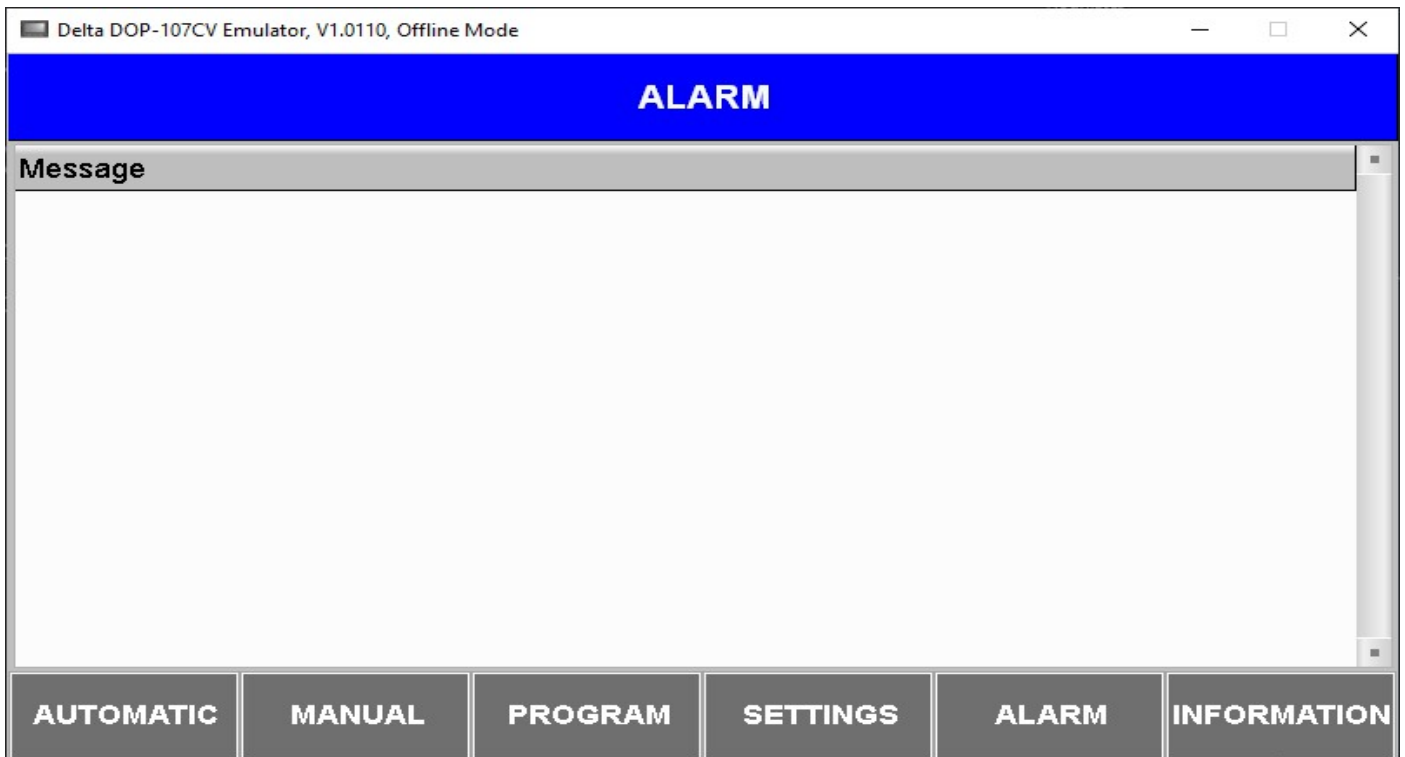
MANUAL OPERATING MODE **:** In this mode the operator is free. It will continue to bend as long as it presses the pedal. On the other hand operator can determine the maximum bending angle of the Machine in "Manuel Target" box.
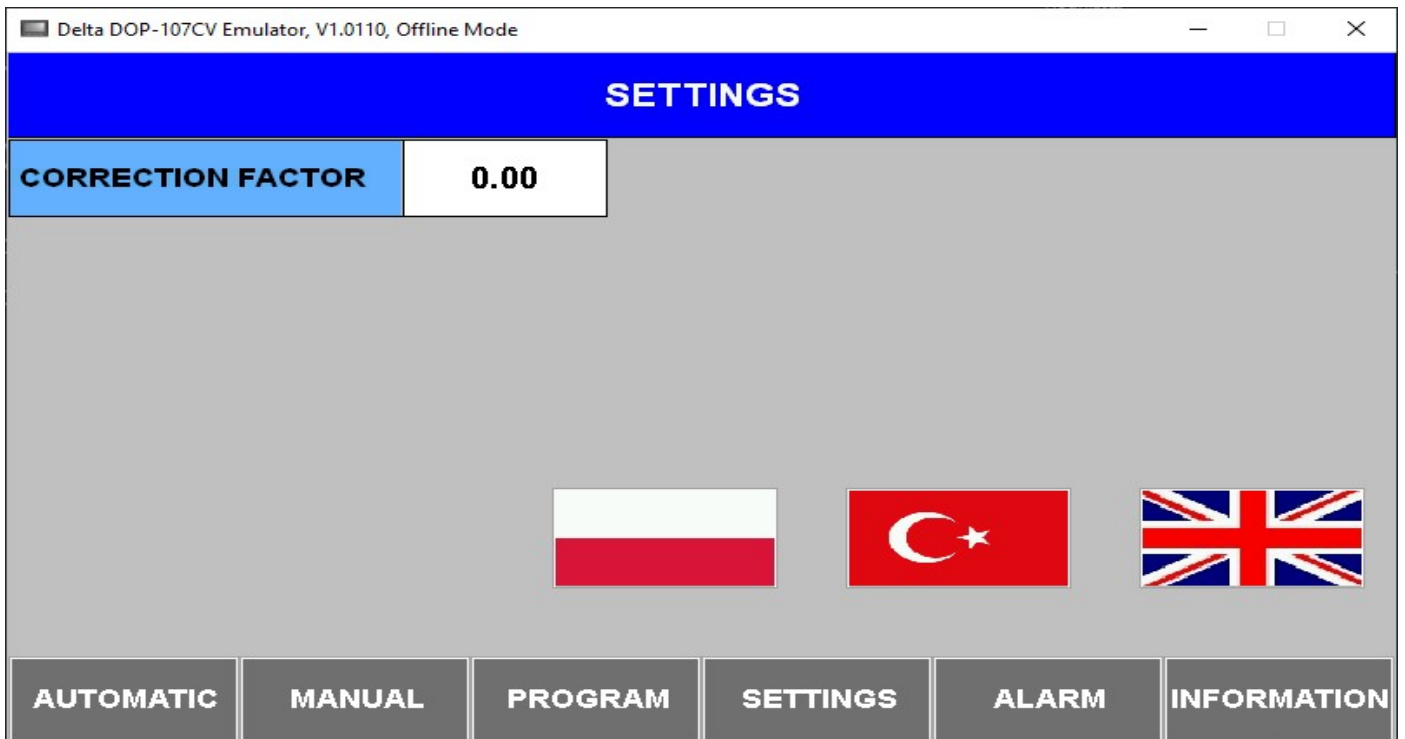
Homing **:** Each time you start the machine, you must do a reset once.

PROGRAM CREATING MODE **: In this page, operator can create or check the programs.**

ALARM PAGE : **The Machine give erors on this page. If machıne have any erors this page will open before the start.**

SETTINGS PAGE :

    Correction Factor : This is main correction factor settings for precise bending.
    Flags : Changes languages.

* Languages may vary depending on the countries to which they will be shipped.