

**PUNCHES AND DIES (STOCK SIZES)
TO SUIT 40 – 95 TON IRON WORKERS**

ROUND Punches	Price Excl. GST
9001 Series Punches Sizes: 3mm-30mm dia. In 0.5mm steps	\$ 42.00
ROUND DIES	
9023 Series Dies Sizes: 3.2mm-39mm dia. In 0.2mm steps	\$ 46.00
9023 Series Dies Offset Sizes: 6.8, 7.8, 8.8, 10.8, 11.8, 12.8, 13.8, 14.8, 16.8, 17.8, 18.8, 20.8, 21.8, 22.8, 24.8, 26.8mm	\$ 68.50
ELONGATED PUNCHES	
9184 Series Punches Sizes:6x20, 6x22, 6x25, 6x30, 7x10, 7x12, 7x15, 7x20, 7x25, 7x30, 8x15, 8x16, 8x20, 8x25, 8x30, 9x16, 9x18, 9x20, 9x25, 9x30, 10x18, 10x20, 10x25, 10x30, 11x20, 11x22, 11x25, 11x30, 12x20, 12x24, 12x25, 12x26, 12x30, 13x18, 13x20, 13x25, 13x26, 13x30, 14x20, 14x24, 14x25, 14x26, 14x28, 14x30, 15x20, 15x25, 15x30,16x20, 16x25, 16x30, 17x25, 17x30, 18x25, 18x30, 20x30, 22x30mm	\$ 89.00
9185 Series Punches Sizes: 9x38, 10x38, 11x25, 11x35, 11x38, 12x38, 13x35, 13x38, 14x30, 14x35, 14x38, 15x38, 16x30, 16x35, 16x36, 16x38, 17x35, 18x30, 18x35, 18x36, 18x38, 20x38, 22x32, 22x35, 22x36, 22x38, 24x30, 25x38, 26x38, 28x38mm	\$ 89.00
ELONGATED DIES	
9221 Series Dies Sizes: 6.5x20.5, 6.5x22.5, 6.5x25.5, 6.5x30.5, 7.8x10.8, 7.8x12.8, 7.8x15.8, 7.8x20.8, 7.8x25.8, 7.8x30.8, 8.8x15.8, 8.8x16.8, 8.8x20.8, 8.8x25.8, 8.8x30.8, 9.8x16.8, 9.8x18.8, 9.8x20.8, 9.8x25.8, 9.8x30.8, 9.8x38.8, 10.8x18.8, 10.8x20.8, 10.8x25.8, 10.8x30.8, 10.8x38.8, 12x21, 12x23, 12x26, 12x31, 12x36, 12x39, 13x21, 13x25, 13x26, 13x27, 13x31, 13x39, 14x19, 14x21, 14x26, 14x27, 14x31, 14x36, 14x39, 15x21, 15x26, 15x27, 15x29, 15x31, 15x36, 15x39, 16x21, 16x26, 16x31, 16x39, 17x21, 17x26, 17x31, 17x36, 17x37, 17x39, 18x26, 18x31, 18x36,19x26, 19x31, 19x36, 19x37, 19x39, 21x31, 21x39, 23x31, 23x33, 23x36, 23x37, 23x39, 25x31, 25x39, 26x39, 27x31, 27x39, 29x39mm.	\$ 95.00
SQUARE PUNCHES	
9171 Series Punches Sizes: 6mm-20mm in 1mm steps	\$ 105.60
9172 Series Punches Sizes: 19, 21mm-26mm in 1mm steps	\$ 114.40
SQUARE DIES	
9213 Series Dies Sizes: 6.6mm,7.8mm-26.8mm in 1mm steps	\$ 123.20

Standard Die Clearance

The ideal die clearance is around 5%-10% of the material thickness being punched. If not specified on orders 0.8mm dies will be supplied standard. Dies required for use with Compact 40, 45 & 60 (XM & XA) Machines, weather stated or special, must never have less than 0.4mm clearance.

ALL ABOVE PRICES EXCLUDE G.S.T & FREIGHT

Special Punch & Die Sizes are Available On Request

Discounts apply for orders 4 or more pieces